

## Installation of Jim's Volusia Spacers (refer to fig below)

**Note: Put a towel or blanket on your gas tank to protect your paint from being damaged. You may want to mark your bars to make it easy to center later.**

1. Using a socket or wrench remove the two lock nuts on the bottom of the riser bolts. Remove the plastic caps from the riser topbolts and remove the top half of the risers. Lay the bars on the tank or have a friend hold them.
2. Remove the riser assemblies from the tripletree.
3. Using the figure below. Install the bolt into the top half of the riser and then through Jim's Spacer. Place the plastic piece on the bolt.
4. Next install the assembly into the vibration washers on the tripletree.
5. Install the washer and locknut on the bolt end.
6. Tighten the nut until the riser is snug but not tight.
7. Install the bars back on the risers. Make sure they are lined up straight.
8. Tighten the riser tops and install the caps.
9. Tighten the bottom locknuts until the bars feel solid. **Do not over tighten.**
10. Check your cables, wires and lines for binding.

